



**TITAN 520ST SERIES**

**GEOMEMBRANE HDPE TEXTURED SS  
LINER**

**(120 mil HDPE Textured Single Sided)**

PROPERTY	TEST PROCEDURE	VALUE (metric)
Thickness (min avg.)	ASTM D-5994	2.85 mm (120 mil)
Lowest individual for 8 out of 10 values		2.55 mm
Lowest individual for 10 out of 10 values		2.70 mm
Asperity Height (min. avg) (3)	GRI-GM-12	0.25 mm
Resin Density	ASTM D-1505	>0.932g/cc
Melt Index-190/2.16 (max.)	ASTM D-1238	1.0 g/10min.
Sheet Density	ASTM D-1505	>0.94 g/cc
Carbon Black Content	ASTM D-4218	>2.0% / <3.0%
Carbon Black Dispersion	ASTM D-5596	Category 1 / 2
Oxidation Induction Time (min. avg)	ASTM D-3895	100 min.
Tensile Properties (min. avg) (2)	ASTMD-6693	
Strength at Yield		44 kN/m
Elongation at Yield		13%
Strength at Break		32 kN/m
Elongation at Break		100%
Tear Resistance (min.avg)	ASTM D-1004	374 N
Puncture Resistance (min. avg)	ASTM D-4833	800 N
Oven Aging (min avg)	ASTM D-5721	55%
UV Resistance GRI-GM-11 (min avg)	ASTM D-5885	50%

SUPPLY SPECIFICATIONS	UNIT
Roll Dimensions – Width	6.71 m (22.0 ft)
Roll Dimensions – Length	80.77 m (265 ft)
Area (Surface/Roll)	542 m <sup>2</sup> (5834 ft <sup>2</sup> )

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